

# INSTALLATION OF INTEGRAL LINEAL ON WINDOWS WITH INTEGRAL J CHANNEL

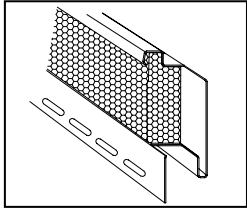


Figure 1

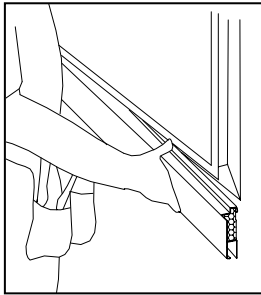


Figure 2

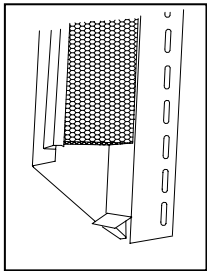


Figure 3

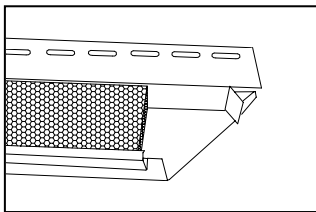


Figure 4

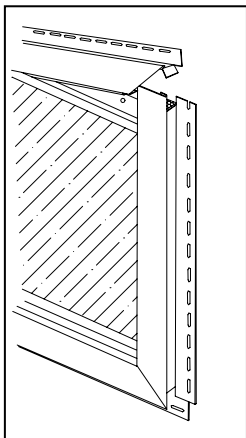


Figure 5

## *BOTTOM LINEAL*

1. Measure the width of the window and add 7". Transfer this measurement to the lineal and cut to length.
2. On both ends of the lineal, cut 7/8" notches out of the J pocket and the insert leg. Cut back the foam to these notches. (Figure 1)
3. Insert the lineal into the bottom integral J of the window, center and temporarily tack into place. (Figure 2)

## *SIDE LINEALS*

1. Measure the height of the window adding 7" and cut the lineals to length.
2. On what will be the top end of the lineal, cut 7/8" notches out of the J pockets and insert legs. Cut the foam back to these notches.
3. On the opposite ends of the lineal, measure 3 1/2" on the face from the end toward the J side and mark for a 45° angle. Cut the angle on the face being sure to leave the pocket of the lineal intact. Cut a 7/8" tab in the pocket. Measure and remove approximately 5/8" of the insert leg beyond the angle. Cut the foam back to this cut. (Figure 3)
4. Insert the side lineals into the integral J channel of the window, working the angle on the bottom face of the lineal over the bottom lineal and the tab into the J pocket of the bottom lineal.
5. Nail loosely every 8" to 10".

## *TOP LINEAL*

1. Add 7" to the width of the window and cut the top lineal to length.
2. On the face of the lineal, measure back 3 1/2" on both ends. Cut the face of the lineal at 45° angles on both ends. Be sure to create water diversion tabs by cutting notches in the J pocket of the lineal on both ends. (Figure 4)
3. Install the top lineal working the angles over the side lineals. Nail loosely every 8" to 10". (Figure 5)

*Finish by nailing the bottom lineal loosely every 8" to 10".*