

IPS CORPORATION

Manufacturers of **WELD-ON** and **WATER-TITE** Products

## IPS Corporation

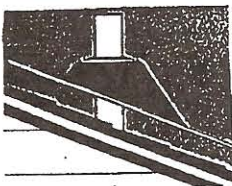
# Water-Tite Roof Vent Flashings

### General Installation Instructions

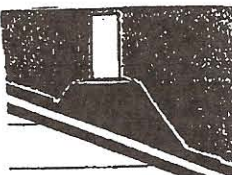
1. Select proper size roof vent flashing for determined pipe size.
2. While holding the base of the flashing with both hands, slide flashing down onto the pipe until reaching the roof deck or surface.
3. While flashing is flush to the roof surface, attach flashing using corrosive resistant roofing nails or staples in the upper corners at least 1" from the top and side. Come down approximately 4" from the top corner and repeat. (See Illustration) Avoid nailing or stapling the bottom portion of the flashing.
4. If it becomes necessary to attach the flashing using an adhesive or caulking, we recommend a non-petroleum base product. At all costs avoid contact with collar using any petroleum base product.
5. Allow the bottom portion of the flashing to lie on top of the shingles.
6. The top of the flashing will be covered one quarter to one half of the way down on each side with roofing shingles. This method will assure that the flashing works in conjunction with the overlay pattern of the shingle application.
7. The use of silicone is at the installers discretion. We recommend its use on the nails or staples only.

## INSTALLATION INSTRUCTIONS FOR WATER-TITE ROOF FLASHINGS 1" THROUGH 4"

Determine pipe size.  
Select proper size flashing.  
Slip flexible collar over  
pipe and slide down until  
you have a flush mount.

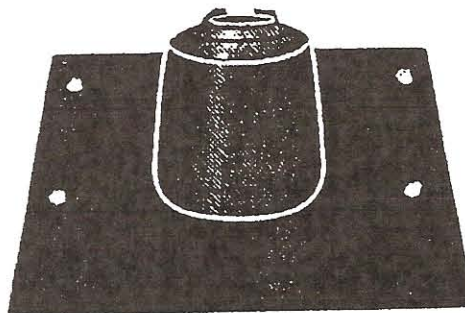


Flush Installation



Do not use petroleum base sealants on plastic base flashings.

Secure Flashing down with  
roofing nails or staples as  
shown.



1" from top and side in each  
upper most corners and half way down  
both sides of the base 1" from edge.



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