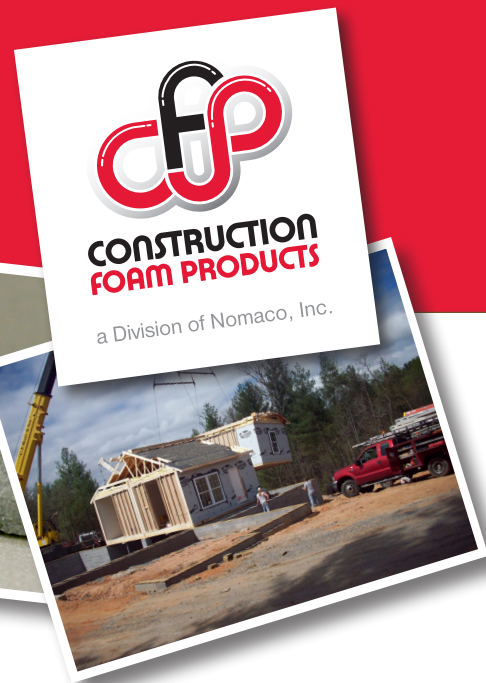


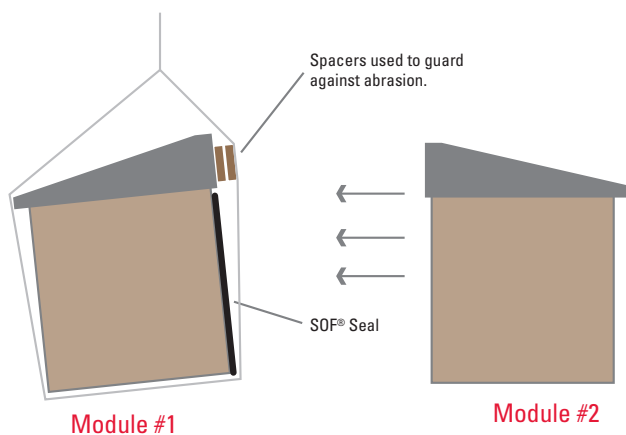
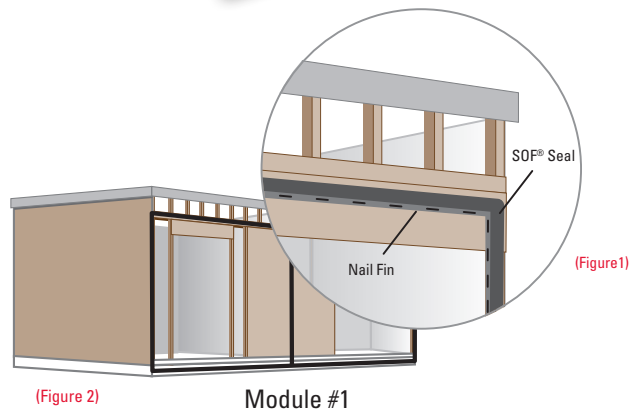
# SOF® Seal Construction Gasket



*Modular Crane Assisted Set (MCA) or HUD Slider Set.*

1. Set the first module according to required specifications.
2. Install the SOF® Seal or SOF® Seal PLUS around the entire perimeter of the module, up the exterior wall studs, along the center line of the top length of the marriage wall beam, and across the bottom girder. The staple fin can be installed up or down. (Figures 1 and 2)

SOF® Seal should be adhered to the marriage wall every 8-12" on center, using the SOF® Seal nail fin. Staples or nails may be used, as long as they hold the SOF® Seal tight to the marriage wall without the crown penetrating or tearing the surface of the Seal.



3. Set the adjoining module, taking extra care not to tear the SOF® Seal gasket.\*

**Crane Assisted Set:** If SOF® Seal has been factory installed, to guard from winch line abrasion, place two, 2" x 4" x 36" blocks at the top plate where the winch line will cross. Once the second module is lowered, remove the blocks and gently marry the modules together, without tearing the gasket.\*

\* Once the modules are married, wet spray foam may be used to fill any voids in the marriage wall.

